



## 2017 LAGOM IN TOTO

**Varietals:** 100% Pinot Noir

**Vineyards:** Solomon Hills (50%), Duvarita (50%)

**Appellation:** Santa Barbara County

**Fermentation:** Native Yeast, 30% Whole Cluster

**Barrel:** 19 months 300L French Oak 30% new

**Alcohol %:** 14.4

**Production:** 102 Cases

### Winemaking

Pinot Noir is a varietal that does a fantastic job of showcasing the unique characteristics of the place where it is grown. Each of our vineyard designate Lagom wines are prime examples of varietal tied to place. The subtleties and delicate balance of the wines makes it a bit challenging to blend wines from multiple sites. In Toto accepts this challenge through a selection of barrels from each of the three vineyards that bring together the distinct differences from each site while weaving together the subtle underlying similarities that tie the wines together. The result is an expression of Pinot Noir that is layered and complex with a seamless texture and remarkable depth. Each vineyard is fermented and aged separately for 19 months. Once the blend has been selected, it is bottled without fining or filtration and aged for an additional 12 months prior to release. The wine is fantastic now, but will no doubt reach its full potential with time in the cellar.

### Accolades

N/A

**Release Date** – Spring 2020

**Drinking Window** – Now – 2032



## 2017 LAGOM Duvarita

**Varietals:** 100% Pinot Noir

**Vineyard:** Duvarita Vineyard

**Appellation:** Santa Barbara County (West of Sta. Rita Hills AVA)

**Fermentation:** Native Yeast, 30% Whole Cluster

**Barrel:** 19 months 300L French Oak 30% new

**Alcohol %:** 14.5

**Production:** 95 Cases

### Winemaking

Duvarita Vineyard resides in remarkably sandy soils on a hillside just a few hundred feet outside the western edge of the Santa Rita Hills AVA. This incredibly challenging site yields some absolutely beautiful Pinot Noir. The sandy soils promote a wonderfully lifted aromatic presence while the cooling influence from the proximity to the Pacific maintains freshness and ensures a long slow maturation allowing for an incredible tactile presence. Four separate one-half acre blocks are harvested and co-fermented in small open top tanks with roughly 25% whole cluster utilizing only native yeast. These lots are then basket pressed and aged on lees in 300L French Oak barrels for 19 months prior to bottling unfinned and unfiltered. The wine then rests in bottle for an additional 12 months prior to release. Duvarita Vineyard consistently delivers a classic expression of Pinot Noir combining vibrant fruit with an undercurrent of petrichor and spice. While this wine will age gracefully for a decade or more, it is undeniably beautiful in its youth.

### Accolades

N/A

**Release Date** – Spring 2020

**Drinking Window** – Now – 2032



## 2017 LAGOM Solomon Hills

**Varietals:** 100% Pinot Noir

**Vineyard:** Solomon Hills Vineyard

**Appellation:** Santa Maria Valley

**Fermentation:** Native Yeast, 30% Whole Cluster

**Barrel:** 19 months 300L French Oak 30% new

**Alcohol %:** 14.3

**Production:** 99 Cases

### Winemaking

The 2017 Lagom Solomon Hills Vineyard Pinot Noir once again captures the essence of this special site. Located in the sandy loam soils on the western most boundary of the Santa Maria Valley AVA, Solomon Hills delivers wines with amazing varietal intensity and precision. Small lots from 2 separate blocks were fermented in small open top fermenters with roughly 30% whole clusters utilizing only native yeasts. They were barrel aged on lees for 19 months prior to their only racking for blending and bottling unfiltered and unfiltered. The wine is then bottle aged for an additional year prior to release. This amazing Pinot Noir boasts a fantastic aromatic intensity supported by considerable depth of flavors and tactile presence. Fresh acidity supports the wine long into the finish keeping it precise and balanced. This wine will drink beautifully on release and will continue to develop gracefully in bottle over the next decade.

### Accolades

N/A

**Release Date** – Spring 2020

**Drinking Window** – Now – 2032



## 2017 LAGOM Bien Nacido

**Varietals:** 100% Pinot Noir

**Vineyard:** Bien Nacido Vineyard

**Appellation:** Santa Maria Valley

**Fermentation:** Native Yeast, 25% Whole Cluster

**Barrel:** 19 months 300L French Oak 50% new

**Alcohol %:** 14.3

**Production:** 62 Cases

### Winemaking

The spectacular Bien Nacido Vineyard once again validates its reputation as one of California's premier vineyards for the 2017 vintage. The wine is made exclusively from clonal selection 115 from block 47 located in the thinner higher elevation hillside soils of the property. As we have done in past vintages, we opted to take about 25% of the fruit and ferment it on its own as 100% whole cluster. The balance of the fruit was fermented 100% destemmed. These lots were aged separately in 300L barrels for 19 months then blended prior to bottling to incorporate each lot's unique contributions. The resulting wine is wonderfully layered and complex aromatically with a fantastic flavor profile. Structurally the wine is absolutely incredible with superb richness across the palate with subtle tannins and balanced acidity long into the finish. This wine is gorgeous now and will no doubt age beautifully for years to come.

### Accolades

N/A

**Release Date** – Spring 2020

**Drinking Window** – Now – 2032